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**WSM complete piston kits include: the piston, the piston ring(s), the wrist pin and the circlips.**

Les pinces de retenue (2 par emballage) sont complètes pour 1 piston. Enlever et installer les pinces de retenues soigneusement sans les forcer, les plier ou les tourner. S'assurer qu'elles siègent adéquatement dans les rainures et positionner les ouvertures vers le bas.

Piston Circlips (2 per bag) are replacement for 1 piston. Remove and install circlips carefully without forcing, bending or turning them. Be sure that they seat properly in the grooves and position the openings down.



**Pistons VTT 2 temps / 2 stroke ATV Pistons**

**Pièces de remplacement / Replacement parts**

<b>Modèle / Model</b>	<b>Année / Year</b>	<b># Origine / OEM #</b>	<b>Grandeur / Size</b>	<b>Ensemble de piston / Piston kit</b>	<b>Ensemble de segment / Ring set(s)</b>	<b>Roulement à aiguille / Needle bearing</b>
<b>HONDA</b>						
TRX 250R	1986	13101-HB9-305	Standard	<b>50-205</b>	<b>51-205</b>	<b>35-205</b>
			.010" .25mm	<b>50-205-4</b>	<b>51-205-4</b>	
			.020" .50mm	<b>50-205-5</b>	<b>51-205-5</b>	
			.030" .75mm	<b>50-205-6</b>	<b>51-205-6</b>	
			.040" 1mm	<b>50-205-7</b>	<b>51-205-7</b>	
TRX 250R	1987-89	13101-HA2-772	Standard	<b>50-210</b>	<b>51-210</b>	<b>35-205</b>
			.010" .25mm	<b>50-210-4</b>	<b>51-210-4</b>	
			.020" .50mm	<b>50-210-5</b>	<b>51-210-5</b>	
			.030" .75mm	<b>50-210-6</b>	<b>51-210-6</b>	
			.040" 1mm	<b>50-210-7</b>	<b>51-210-7</b>	
<b>POLARIS</b>						
250	Tous / All	3083942	Standard	<b>50-300</b>	<b>51-300</b>	<b>010-115</b>
			.010" .25mm	---	<b>51-300-4</b>	
			.020" .50mm	---	<b>51-300-5</b>	
			.030" .75mm	---	<b>51-300-6</b>	
			.040" 1mm	---	<b>51-300-7</b>	
<b>SÉRIE PLATINE / PLATINUM SERIES</b>						
250	Tous / All	3083942	Standard	<b>50-300P</b>	<b>51-300</b>	<b>010-115</b>
			.010" .25mm	<b>50-300-4P</b>	<b>51-300-4</b>	
			.020" .50mm	<b>50-300-5P</b>	<b>51-300-5</b>	
			.030" .75mm	<b>50-300-6P</b>	<b>51-300-6</b>	
			.040" 1mm	<b>50-300-7P</b>	<b>51-300-7</b>	

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<b>Pistons VTT 2 temps / 2 stroke ATV Pistons</b>				<b>Pièces de remplacement / Replacement parts</b>		
<b>Modèle /Model</b>	<b>Année /Year</b>	<b># Origine /OEM #</b>	<b>Grandeur / Size</b>	<b>Ensemble de piston /Piston kit</b>	<b>Ensemble de segment /Ring set(s)</b>	<b>Roulement à aiguille / Needle bearing</b>
<b>POLARIS</b>						
<b>SÉRIE PLATINE / PLATINUM SERIES</b>						
300	1994-2000	3085894	Standard	<b>50-310P</b>	<b>51-310</b>	---
			.010" .25mm	<b>50-310-4P</b>	<b>51-310-4</b>	
			.020" .50mm	<b>50-310-5P</b>	<b>51-310-5</b>	
			.030" .75mm	<b>50-310-6P</b>	<b>51-310-6</b>	
			.040" 1mm	<b>50-310-7P</b>	<b>51-310-7</b>	
400	1994-96	---	Standard	---	<b>51-305</b>	<b>35-200</b>
			.010" .25mm	---	<b>51-305-4</b>	
			.020" .5mm	---	<b>51-305-5</b>	
			.030" .75mm	<b>50-305-6</b>	<b>51-305-6</b>	
			.040" 1mm	---	<b>51-305-7</b>	
<b>SÉRIE PLATINE / PLATINUM SERIES</b>						
400	1994-96	---	Standard	<b>50-305P</b>	<b>51-305</b>	<b>35-200</b>
(Old Style Large Port Window)			.010" .25mm	<b>50-305-4P</b>	<b>51-305-4</b>	
			.020" .5mm	<b>50-305-5P</b>	<b>51-305-5</b>	
			.030" .75mm	<b>50-305-6P</b>	<b>51-305-6</b>	
			.040" 1mm	<b>50-305-7P</b>	<b>51-305-7</b>	
<b>SÉRIE PLATINE / PLATINUM SERIES</b>						
400	1997-2003	---	Standard	<b>50-306P</b>	<b>51-306</b>	<b>35-200</b>
(Newer Style Small Port Window)			.010" .25mm	<b>50-306-4P</b>	<b>51-306-4</b>	
			.020" .5mm	<b>50-306-5P</b>	<b>51-306-5</b>	
			.030" .75mm	<b>50-306-6P</b>	<b>51-306-6</b>	
			.040" 1mm	<b>50-306-7P</b>	<b>51-306-7</b>	
<b>SUZUKI</b>						
LT 250	1988-92	---	Standard	---	<b>51-600</b>	<b>35-200</b>
			.010" .25mm	<b>50-600-4</b>	<b>51-600-4</b>	
			.020" .5mm	<b>50-600-5</b>	<b>51-600-5</b>	
			.030" .75mm	<b>50-600-6</b>	<b>51-600-6</b>	
			.040" 1mm	---	<b>51-600-7</b>	
LT 500	1988-92	---	Standard	<b>50-605</b>	<b>51-605</b>	<b>35-200</b>
			.010" .25mm	<b>50-605-4</b>	<b>51-605-4</b>	
			.020" .5mm	<b>50-605-5</b>	<b>51-605-5</b>	
			.030" .75mm	<b>50-605-6</b>	<b>51-605-6</b>	
			.040" 1mm	<b>50-605-7</b>	<b>51-605-7</b>	

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<b>Pistons VTT 2 temps / 2 stroke ATV Pistons</b>				<b>Pièces de remplacement / Replacement parts</b>		
<b>Modèle /Model</b>	<b>Année Year</b>	<b># Origine OEM #</b>	<b>Grandeur / Size</b>	<b>Ensemble de piston Piston kit</b>	<b>Ensemble de segment Ring set(s)</b>	<b>Roulement à aiguille / Needle bearing</b>
<b>YAMAHA</b>						
YFS Blaster	Tous / All	2XJ-11631-01-97	Standard	---	<b>51-530</b>	<b>35-520</b>
			.010" .25mm	---	<b>51-530-4</b>	
			.020" .5mm	---	<b>51-530-5</b>	
			.030" .75mm	<b>50-530-6</b>	<b>51-530-6</b>	
			.040" 1mm	---	<b>51-530-7</b>	
<b>SÉRIE PLATINE / PLATINUM SERIES</b>						
YFS Blaster	Tous / All	2XJ-11631-01-97	Standard	<b>50-530P</b>	<b>51-530</b>	<b>35-520</b>
			.010" .25mm	<b>50-530-4P</b>	<b>51-530-4</b>	
			.020" .5mm	<b>50-530-5P</b>	<b>51-530-5</b>	
			.030" .75mm	<b>50-530-6P</b>	<b>51-530-6</b>	
			.040" 1mm	<b>50-530-7P</b>	<b>51-530-7</b>	
<b>SÉRIE PLATINE / PLATINUM SERIES</b>						
YFZ 350T Banshee	Toutes / All	2GU-11631-00-94	Standard	<b>50-520P</b>	<b>51-520</b>	<b>35-520</b>
			.010" .25mm	<b>50-520-4P</b>	<b>51-520-4</b>	
			.020" .5mm	<b>50-520-5P</b>	<b>51-520-5</b>	
			.030" .75mm	<b>50-520-6P</b>	<b>51-520-6</b>	
			.040" 1mm	<b>50-520-7P</b>	<b>51-520-7</b>	

## ENSEMBLES COMPLETS POUR TÊTE DE MOTEUR TOP END ENGINE REBUILD KITS

L'ensemble comprend : le piston complet, tous les joints d'étanchéité nécessaires et les roulements à aiguilles du haut.

This kit includes : complete piston kit, all gaskets needed and upper end needle bearings.

54-520



Modèle / Model	Année / Year	Grandeur / Size	# Pièce / Part #
<b>HONDA</b>			
TRX 250R	1986	Standard	54-205-10
		.010" .25mm	54-205-11
		.020" .5mm	54-205-12
		.030" .75mm	54-205-13
		.040" 1mm	54-205-14
TRX 250R	1987-89	Standard	54-210-10
		.010" .25mm	54-210-11
		.020" .5mm	54-210-12
		.030" .75mm	54-210-13
		.040" 1mm	54-210-14
<b>SÉRIES PLATINE / PLATINUM SERIES</b>			
250	Tous / All	Standard	54-300-10P
		.010" .25mm	54-300-11P
		.020" .5mm	54-300-12P
		.030" .75mm	54-300-13P
		.040" 1mm	54-300-14P
300	---	Standard	54-310-10P
		.010" .25mm	54-310-11P
		.020" .5mm	54-310-12P
		.030" .75mm	54-310-13P
		.040" 1mm	54-310-14P
400	---	Standard	54-305-10P
		.010" .25mm	54-305-11P
		.020" .5mm	54-305-12P
		.030" .75mm	54-305-13P
		.040" 1mm	54-305-14P
<b>SUZUKI</b>			
LT 250	1988-92	Standard	54-600-10
		.010" .25mm	54-600-11
		.020" .5mm	54-600-12
		.030" .75mm	54-600-13
		.040" 1mm	54-600-14
LT 500	1988-92	Standard	54-605-10
		.010" .25mm	54-605-11
		.020" .5mm	54-605-12
		.030" .75mm	54-605-13
		.040" 1mm	54-605-14

## ENSEMBLES COMPLETS POUR TÊTE DE MOTEUR TOP END ENGINE REBUILD KITS

54-520

Modèle / Model	Année / Year	Grandeur / Size	# Pièce / Part #
<b>YAMAHA</b>			
<b>SÉRIES PLATINE / PLATINUM SERIES</b>			
YFS Blaster	Tous / All	Standard	<b>54-530-10P</b>
		.010" .25mm	<b>54-530-11P</b>
		.020" .5mm	<b>54-530-12P</b>
		.030" .75mm	<b>54-530-13P</b>
		.040" 1mm	<b>54-530-14P</b>
<b>SÉRIES PLATINE / PLATINUM SERIES</b>			
YFZ 350T Banshee	---	Standard	<b>54-520-10P</b>
		.010" .25mm	<b>54-520-11P</b>
		.020" .5mm	<b>54-520-12P</b>
		.030" .75mm	<b>54-520-13P</b>
		.040" 1mm	<b>54-520-14P</b>



### POUR RÉFÉRENCES SEULEMENT / FOR REFERENCE ONLY :

***JEU ENTRE LA PAROI DU CYLINDRE ET LE PISTON POUR TOUS LES PISTONS PWC***  
***PISTON TO CYLINDER WALL CLEARANCE FOR PWC PISTONS***

MODÈLE / MODEL	JEU / CLEARANCE
<b>HONDA</b>	
TRX 250, TRX 250R	<b>.003 - .0035</b>
<b>POLARIS</b>	
250	<b>.0025 - .004</b>
400	<b>.003 - .004</b>
<b>SUZUKI</b>	
LT 250, LT 500	<b>.0035 - .004</b>
<b>TIGER SHARK</b>	
Tous / All	<b>.004 - .0045</b>
<b>YAMAHA</b>	
Blaster	<b>.0028 - .0035</b>
Banshee	<b>.003 - .0035</b>

### ***CHARTE DE L'ÉCARTEMENT DES BORDS DE SEGMENT / RING END GAP CHART***

# SEGMENT / RING #	ÉCARTEMENT / GAP
<b>HONDA</b>	
TRX 250, TRX 250R	<b>.010 - .020</b>
<b>POLARIS</b>	
250, 400	<b>.009 - .018</b>
<b>SUZUKI</b>	
LT 250, LT 500	<b>.010 - .020</b>
<b>YAMAHA</b>	
Blaster	<b>.008 - .014</b>
Banshee	<b>.010 - .018</b>

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Piston Circlips (2 per bag) are replacement for 1 piston. Remove and install circlips carefully without forcing, bending or turning them. Be sure that they seat properly in the grooves and position the openings down.



**Pistons VTT 4 temps / 4 stroke ATV Pistons**

**Pièces de remplacement / Replacement parts**

Modèle /Model	Année /Year	Alésage / Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring set(s)	Roulement à aiguille / Needle bearing
<b>HONDA</b>						
TRX 90	1993-2006	47mm	Standard	50-217	51-217	--
			.020" .50mm	50-217-05	51-217-05	
			.040" 1mm	50-217-07	51-217-07	
ATC 200 E, ES, M, S	1981-85	65mm	Standard	50-221	51-221	--
TRX 200	1981-85		.010" .25mm	50-221-04	51-221-04	
			.020" .50mm	50-221-05	51-221-05	
			.030" .75mm	50-221-06	51-221-06	
			.040" 1mm	50-221-07	51-221-07	
ATC 200X	1983-87	65mm	Standard	50-222	51-221	--
			.010" .25mm	50-222-04	51-221-04	
			.020" .50mm	50-222-05	51-221-05	
			.030" .75mm	50-222-06	51-221-06	
			.040" 1mm	50-222-07	51-221-07	
TRX 200 SX	1986-88	65mm	Standard	50-216	51-216	--
TRX 200	1990-96		.020" .50mm	50-216-06	51-216-05	
			.040" 1mm	50-216-07	51-216-07	
AT250 ES	1985-87	66mm	Standard	50-224	51-224	--
ATC 250 SX	1985-87		.010" .25mm	50-224-04	51-224-04	
TRX 250	1985-87		.020" .50mm	50-224-05	51-224-05	
			.030" .75mm	50-224-06	51-224-06	
			.040" 1mm	50-224-07	51-224-07	
TRX 250	1997-2001	70mm	Standard	50-225	51-225	--
			.010" .25mm	50-225-04	51-225-04	
			.020" .50mm	50-225-05	51-225-05	
			.030" .75mm	50-225-06	51-225-06	
			.040" 1mm	50-225-07	51-225-07	

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<b>Pistons VTT 4 temps / 4 stroke ATV Pistons</b>				<b>Pièces de remplacement / Replacement parts</b>		
<b>Modèle /Model</b>	<b>Année /Year</b>	<b>Alésage / Bore</b>	<b>Grandeur / Size</b>	<b>Ensemble de piston / Piston kit</b>	<b>Ensemble de segment / Ring set(s)</b>	<b>Roulement à aiguille / Needle bearing</b>
<b>HONDA</b>						
TRX 250	2002-05	69mm	Standard	50-229	---	---
TRX 250 EX	2001-06		.010" .25mm	50-229-04	---	
			.020" .50mm	50-229-05	---	
			.030" .75mm	50-229-06	---	
			.040" 1mm	50-229-07	---	
TRX 300 EX	1993-2006	74mm	Standard	50-219	51-219	---
EXL/EXN	1998 (only)		.020" .50mm	50-219-05	51-219-05	
			.040" 1mm	50-219-07	51-219-07	
TRX 300 / FW	1988-2000	74mm	Standard	50-223	---	---
			.010" .25mm	50-223-04	---	
			.020" .50mm	50-223-05	---	
			.030" .75mm	50-223-06	---	
			.040" 1mm	50-223-07	---	
TRX 350	2000-06	81mm	Standard	50-226	51-226	---
			.010" .25mm	50-226-04	51-226-04	
			.020" .50mm	50-226-05	51-226-05	
			.030" .75mm	50-226-06	51-226-06	
			.040" 1mm	50-226-07	51-226-07	
TRX 400 / FW	1995-2003	86mm	Standard	50-220	51-220	---
			.010" .25mm	50-220-04	51-220-04	
			.020" .50mm	50-220-05	51-220-05	
			.030" .75mm	50-220-06	51-220-06	
			.040" 1mm	50-220-07	51-220-07	
TRX 400 EX	1999-2002	85mm	Standard	50-228	51-228	---
Sport Trax	2003-06		.010" » .25mm	50-228-04	51-228-04	
			.020" » .50mm	50-228-05	51-228-05	
			.030" » .75mm	50-228-06	51-228-06	
			.040" » 1mm	50-228-07	51-228-07	
TRX 450 ES/S	1998-2004	90mm	Standard	50-227	51-227	---
			.010" .25mm	50-227-04	51-227-04	
			.020" .50mm	50-227-05	51-227-05	
			.030" .75mm	50-227-06	51-227-06	
			.040" 1mm	50-227-07	51-227-07	

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**Pistons VTT 4 temps / 4 stroke ATV Pistons**

**Pièces de remplacement / Replacement parts**

Modèle /Model	Année /Year	Alésage / Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring set(s)	Roulement à aiguille / Needle bearing
<b>HONDA</b>						
TRX 500	2001-06	92mm	Standard	50-218	51-218	---
			.020" .50mm	50-218-05	51-218-05	
			.040" 1mm	50-218-07	51-218-07	
<b>KAWASAKI</b>						
KLF 220 Bayou	1988-2002	67mm	Standard	50-250	51-250	---
			.010" .25mm	50-250-04	51-250-04	
			.020" .50mm	50-250-05	51-250-05	
			.030" .75mm	50-250-06	51-250-06	
			.040" 1mm	50-250-07	51-250-07	
KSF 250 Mojave	1987-2004	74mm	Standard	50-257	---	---
			.020" .50mm	50-257-05	---	
			.040" 1mm	50-257-07	---	
KLF 250	2003-05	72mm	Standard	50-252	51-252	---
			.010" .25mm	50-252-04	51-252-04	
			.020" .50mm	50-252-05	51-252-05	
			.030" .75mm	50-252-06	51-252-06	
			.040" 1mm	50-252-07	51-252-07	
KEF 300 Lakota	1995-2003	76mm	Standard	50-255	51-255	---
KLF 300 Bayou	1989-2004		.010" .25mm	50-255-04	51-255-04	
KVF 300 Prairie	1999-2002		.020" .50mm	50-255-05	51-255-05	
			.030" .75mm	50-255-06	51-255-06	
			.040" 1mm	50-255-07	51-255-07	
KVF 360 / 4x4	2003-05	80mm	Standard	50-253	---	---
			.010" .25mm	50-253-04	---	
			.020" .50mm	50-253-05	---	
			.030" .75mm	50-253-06	---	
			.040" 1mm	50-253-07	---	



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**Pistons VTT 4 temps / 4 stroke ATV Pistons**

**Pièces de remplacement / Replacement parts**

Modèle /Model	Année /Year	Alésage / Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring set(s)	Roulement à aiguille / Needle bearing
<b>SUZUKI</b>						
LT 230E/GE	1985-93	66mm	Standard	50-400	51-400	--
LTF 230	1986-87		.010" .25mm	50-400-04	51-400-04	
LT4WD	1987-98		.020" .50mm	50-400-05	51-400-05	
LTF 250	1989-2002		.030" .75mm	50-400-06	51-400-06	
			.040" » 1mm	50-400-07	51-400-07	
LTF 300 F	1999-2002	69mm	Standard	50-401	51-401	--
LTF4WDX	1991-98		.010" .25mm	50-401-04	51-401-04	
			.020" .50mm	50-401-05	51-401-05	
			.030" .75mm	50-401-06	51-401-06	
			.040" 1mm	50-401-07	51-401-07	
LTF 400 F	2003-05	82mm	Standard	50-402	51-402	--
			.010" .25mm	50-402-04	51-402-04	
			.020" .50mm	50-402-05	51-402-05	
			.030" .75mm	50-402-06	51-402-06	
			.040" 1mm	50-402-07	51-402-07	
<b>YAMAHA</b>						
YFM 80	1985-88	47mm	Standard	50-536	51-536	--
YFM 80	1992-2007		.010" .25mm	50-536-04	51-536-04	
			.020" .50mm	50-536-05	51-536-05	
			.030" .75mm	50-536-06	51-536-06	
			.040" 1mm	50-536-07	51-536-07	
YFA1 Breeze	1989/ 91-04	49mm	Standard	50-545	51-545	--
			.020" .50mm	50-545-05	51-545-05	
			.040" 1mm	50-545-07	51-545-07	
YFM 225	1986-88	70mm	Standard	50-538	51-538	--
YTM 225 DR/DX	1983-86		.010" .25mm	50-538-04	51-538-04	
			.020" .50mm	50-538-05	51-538-05	
			.030" .75mm	50-538-06	50-538-06	
			.040" 1mm	50-538-07	50-538-07	
YFB 250F/U Timber.	1992-2000	71mm	Standard	50-535	51-535	--
YFM 250B/25B Bruin	2004-07		.010" .25mm	50-535-04	51-535-04	
YFM 250X Beartracker	1999-2003		.020" .50mm	50-535-05	51-535-05	
			.030" .75mm	50-535-06	51-535-06	
			.040" 1mm	50-535-07	51-535-07	

Les ensembles de piston complet WSM comprennent: le piston, le(s) segment(s) de piston, l'axe de retenue et les pinces de retenue.

WSM complete piston kits include: the piston, the piston ring(s), the wrist pin and the circlips.



**Pistons VTT 4 temps / 4 stroke ATV Pistons**

**Pièces de remplacement / Replacement parts**

Modèle /Model	Année /Year	Alésage / Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring set(s)	Roulement à aiguille / Needle bearing
<b>YAMAHA</b>						
YFM 350ER	1987-90	83mm	Standard	<b>50-540</b>	<b>51-540</b>	---
YFM 350ER	1992-95		.010" .25mm	<b>50-540-04</b>	<b>51-540-04</b>	
YFM 350FW	1987-97		.020" .50mm	<b>50-540-05</b>	<b>51-540-05</b>	
YFM 350FX/X	1987-2005		.030" .75mm	<b>50-540-06</b>	<b>51-540-06</b>	
YFM 350 U	1996-99		.040" 1mm	<b>50-540-07</b>	<b>50-540-07</b>	
YFM 350F	1999					
YFM 400A Kodiak	2000-06	83mm	Standard	<b>50-543</b>	<b>51-543</b>	---
			.010" .25mm	<b>50-543-04</b>	<b>51-543-04</b>	
			.020" .50mm	<b>50-543-05</b>	<b>51-543-05</b>	
			.030" .75mm	<b>50-543-06</b>	<b>51-543-06</b>	
			.040" 1mm	<b>50-543-07</b>	<b>51-543-07</b>	
YFM 400 F/FW Kodiak	1993-2001	83mm	Standard	<b>50-541</b>	<b>51-540</b>	---
Big Bear	2000-06		.010" .25mm	<b>50-541-04</b>	<b>51-540-04</b>	
			.020" .50mm	<b>50-541-05</b>	<b>51-540-05</b>	
			.030" .75mm	<b>50-541-06</b>	<b>51-540-06</b>	
			.040" 1mm	<b>50-541-07</b>	<b>50-540-07</b>	
YFM 600	1998-2001	95mm	Standard	<b>50-542</b>	<b>51-542</b>	---
			.010" .25mm	<b>50-542-04</b>	<b>51-542-04</b>	
			.020" .50mm	<b>50-542-05</b>	<b>51-542-05</b>	
			.030" .75mm	<b>50-542-06</b>	<b>51-542-06</b>	
			.040" 1mm	<b>50-542-07</b>	<b>51-542-07</b>	
YFM 660F Grizzly	2002-04	100mm	Standard	<b>50-544</b>	<b>51-544</b>	---
YFM 660R Raptor	2001-05		.020" .50mm	<b>50-544-05</b>	<b>51-544-05</b>	
YFM66FA Grizzly	2005-06		.040" 1mm	<b>50-544-07</b>	<b>51-544-07</b>	
YFM66FA Rhino	2004-06					